

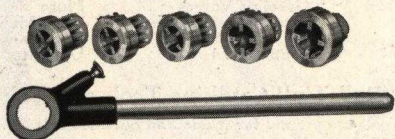
# THE TOLEDO PIPE THREADING MACHINE CO. TOLEDO, OHIO

Branch  
72 Lafayette Street, New York, N. Y.



Main Office and Factory  
1425-1445 Summit Street

## "Toledo" No. 00, 11, 12 Ratchet Threading Devices



No. 00—Cap.  $\frac{1}{8}$  to  $\frac{3}{4}$ -inch, incl. List Price.....\$19.00

A small compact ratchet threader. Operates very easily. Reaches the corner job. Dies changed instantly. Produces tapered threads. Ratchet lists at \$3.00;  $\frac{1}{8}$ ,  $\frac{1}{4}$  or  $\frac{3}{8}$ -inch die heads with dies, each \$3.00;  $\frac{1}{2}$  or  $\frac{3}{4}$ -inch die heads with dies, each \$3.50. Any combination can be ordered. Shipping weight, complete tool, 9 $\frac{1}{2}$  pounds.

No. 11—Cap.  $\frac{1}{2}$  to  $1\frac{1}{4}$ -inch, incl. List Price.....\$24.00

This tool is similar in design to the No. 00 except larger. Threads easily. Produces perfectly tapered threads. No. 11 list price: Ratchet, \$4.00;  $\frac{1}{2}$ ,  $\frac{3}{4}$ , 1 or  $1\frac{1}{4}$ -inch die heads with dies, each \$5.00. Special  $\frac{3}{8}$ -inch die head can be supplied. List price \$5.00. Shipping weight, complete, 13 pounds.

No. 12—Cap.  $\frac{1}{2}$  to 2-inch, incl. List Price.....\$42.00

Threads  $\frac{1}{2}$  to 2-inch pipe. Made either for Iron and Steel Pipe or with special dies and brass plated covers to thread brass pipe. A very desirable tool for brass pipe. Dies changed instantly. Reaches the close corner jobs. List price, Ratchet \$6.00;  $\frac{1}{2}$  or  $\frac{3}{4}$ -inch die head and dies \$5.20; 1 or  $1\frac{1}{4}$ -inch, \$6.00;  $1\frac{1}{2}$  or 2 inches, \$6.80.

## "Toledo" No. 30-No. 31 3-Way Threading Devices

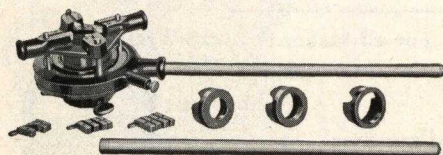
One of the lightest, smallest, and easiest to operate of 3-way threading tools. No. 30 weighs 4 $\frac{3}{4}$  pounds, No. 31 but 7 pounds. Dies all "on center" and can be resharpened or replaced at slight cost. Extra dies, one set each  $\frac{3}{8}$ ,  $\frac{1}{2}$  or  $\frac{3}{4}$ -inch, list price, \$2.00 each. One set 1-inch dies No. 31, list price, \$2.50 each.

No. 30—Cap.  $\frac{3}{8}$  to  $\frac{3}{4}$ -inch, incl. List Price.....\$15.00

No. 31—Cap.  $\frac{1}{2}$  to 1-inch, incl. List Price.....18.00



## "Toledo" No. 1-No. 1A Adjustable Threading Devices



No. 1—Cap. 1 to 2 - inch, incl. List Price...\$24.00

Known for years for its ease of operation. A boy can cut a 2-inch thread with it. Adjustable

for cutting over or undersize threads as well as standard. Made either in right hand or left hand. Neither tool will do both. Shipping weight, 23 pounds.

No. 1A—Cap. 1 to 2-inch, incl. List Price.....\$30.00

Like the No. 1 except equipped with a ratchet. Very desirable for work in close quarters. An easy operating and popular 1 or 2-inch threading tool. Made either in right hand or left hand, neither tool will do both. Shipping weight, 28 pounds.

## "Toledo" Improved No. 1B-No. 1BR Adjustable Threading Devices

Similar to No. 1 and 1A tools except for the new type pipe holder. Large wing-head thumb screws with micrometer line guide bars control three broad-faced chuck jaws. Tools are centered easily and quickly and held more rigidly to the pipe. Clean cut, perfectly tapered threads are assured with minimum effort. Excellent for brass or copper, as well as iron or steel pipe. Jaws do not mar polished pipe. Large wing-head thumb screws very easy to tighten. "Super" 1-inch to 2-inch threading tools.

No. 1B—Plain. Cap. 1 to 2-inch, incl. List Price.....\$30.00

No. 1BR—Ratchet. Cap. 1 to 2-inch, incl. List Price.....37.50

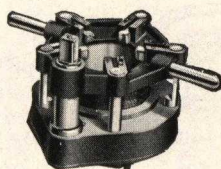
## "Toledo" No. 10-No. 10A Adjustable Threading Devices

These tools thread all sizes from 1 to 2 inches with one set of dies. Adjustment is positive and easily made. No. 10A exactly like the No. 10 except equipped with ratchet. Shipping weight, No. 10, 25 pounds, No. 10A, 32 pounds. List price, one set right hand dies, \$2.75 per set.

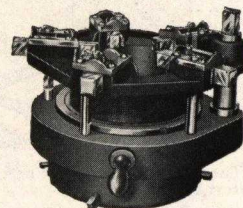
No. 10 —Cap. 1 to 2-inch, incl. List Price.....\$28.00

No. 10A—Cap. 1 to 2-inch, incl. List Price.....34.00

## "Toledo" Geared Adjustable Threading Devices



No. 2



No. 25

Considerably lighter in weight and easier to handle than other tools of like capacities. Easy operating. Operate with ratchet handle or "Toledo" power drive. One man can cut a 12-inch thread by hand.

No. 2—Cap. 2 $\frac{1}{2}$  to 4-inch, incl. List Price.....\$100.00

List price, 2 $\frac{1}{2}$ , 3, 3 $\frac{1}{2}$  or 4-inch dies, per set.....8.00

No. 2 $\frac{1}{2}$ —Cap. 4 $\frac{1}{2}$  to 6-inch, incl. List Price.....200.00

List price, 4 $\frac{1}{2}$ , 5 and 6-inch dies, per set.....12.00

No. 3—Cap. 4 $\frac{1}{2}$  to 8-inch, incl. List Price.....300.00

List price, 4 $\frac{1}{2}$ , 5, 6, 7 or 8-inch dies, per set.....12.00

No. 4—Cap. 9 to 12-inch, incl. List Price.....500.00

List price, 9, 10 or 12-inch dies, per set.....20.00

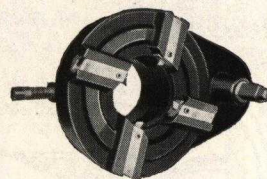
## "Toledo" No. 25 Geared Adjustable Threading Device

Threads all sizes in its capacity with one set of dies. Positive adjustment. Long barrel bushings make it easy to center on the pipe. Extra dies per set of 5 segments, list price, \$8.00

No. 25—Cap. 2 $\frac{1}{2}$  to 6-inch, incl. List Price.....\$230.00

## "Toledo" Pipe Cutters

Exceptionally efficient and desirable pipe cutters for cutting large pipe. No. 40 capacity 2 to 4-inch pipe. No. 80 capacity 4 $\frac{1}{2}$  to 8-inch pipe. Knives fed automatically. Produce a straight square end cut without burr, and bevel the edge of the pipe if desired. Ratchet handle not furnished unless ordered special. Operated either by ratchet handle or a Toledo Power Drive.



Automatic Pipe Cutters

## Geared Pipe Cutters

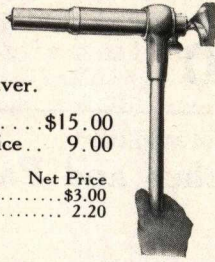
Very efficient for cutting off the larger sizes of pipe. Four knives, fed by hand-operated feed wheels, cut the pipe off true and square without burr. Operated by ratchet handle or the "Toledo" Power Drive.

Pipe Cutters	Capacity Inches	Shipping Weight Pounds	List Price
No. 40—Automatic—Complete.....	2 to 4	86	\$ 60.00
No. 80—Automatic—Complete.....	4 $\frac{1}{2}$ to 8	195	150.00
No. 250—Geared—Complete.....	2 $\frac{1}{2}$ to 6	122	80.00
No. 300—Geared—Complete.....	4 $\frac{1}{2}$ to 8	162	105.00
No. 350—Geared—Complete.....	7 to 10	178	130.00
No. 400—Geared—Complete.....	9 to 12	211	150.00



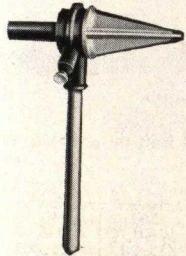
**"Toledo" Ratchet Boring Tool**

Bores holes through joists and other timbers of buildings for running pipe or conduit. Leaves a neat, workman-like job and operates very rapidly. A great labor saver.



List Price, Boring Tool only, without bits. . . . \$15.00  
Expansion Bit, cap. 1 1/4 to 2 1/2-inch, Net Price. . . 9.00

Net Price	Net Price
2 1/2-inch Solid Bit. . . . \$6.00	1 1/2-inch Solid Bit. . . . \$3.00
2 -inch Solid Bit. . . . 4.50	1 -inch Solid Bit. . . . 2.20

**Toledo Ratchet Pipe Reamer**

High speed steel cutter blades cast solidly in the head, and blades will wear exceptionally well. Ground with proper clearance for each size of pipe, assuring easier cutting. Can be readily resharpened. Hand grip provides an easy natural position for holding the reamer. Parts that become worn may be easily replaced. Reamer—Complete—Capacity 3/8 to 3-inch. List Price. . . . \$7.00

**"Toledo" Portable Work Benches**

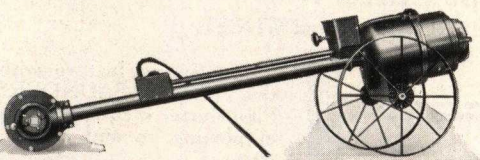
High grade and desirable portable work benches. Made of steel and malleable iron. Very rigid. Table top bored for various makes of vises and attachments. Legs easily disassembled and reassembled. Any length table top can be furnished on special order. Quotations on request. No. 9 is fitted with a specially designed chain vise for holding 4 1/2 to 12-inch pipe. Table top is 4 feet long and 1 foot wide. Pipe Bender will bend pipe or conduit up to 1 inch inclusive without kinking.

"Toledo" Vise Mounts are portable work benches that fold up like an umbrella. Roller Support holds long lengths of pipe.

	List Price	Shipping Weight Pounds
No. 4 Bench for vise to hold up to 2-inch pipe. . . .	\$17.00	39
No. 5 Bench for vise to hold up to 4 1/2-inch pipe. . . .	20.00	75
No. 9 Bench and vise to hold 2 to 14-inch pipe. . . .	100.00	260
No. 18 Bench and vise to hold 2 to 18-inch pipe. . . .	210.00	375
Pipe Bender. . . .	3.50	5
No. 0 Vise Mount for vise to hold up to 1-inch pipe. . . .	12.00	36
No. 1 Vise Mount for vise to hold up to 2 1/2-inch pipe. . . .	15.00	49
No. 2 Vise Mount for vise to hold up to 4 1/2-inch pipe. . . .	18.00	83
Roller Support. . . .	5.00	17

**"Toledo" Pipe Vises**

Hold tight anything that will go inside the self-centering jaws. Will not crush pipe nor mar pipe with polished surface. Hardened steel jaws may be returned to the factory when dull and recut at cost. No. 1—1/8 to 2 1/2-inch, inclusive. List Price. . . . \$10.00  
No. 2—1/8 to 4 1/2-inch, inclusive. List Price. . . . 20.00

**"Toledo" Power Drives**

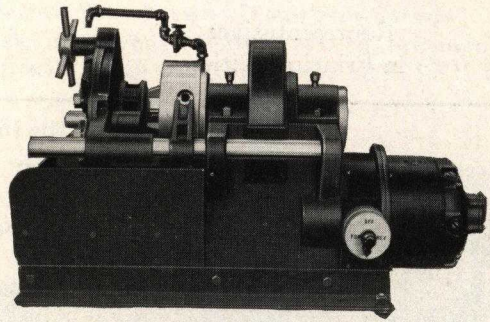
Operate hand-threading and cutting tools and increase their efficiency many times.

Strictly portable. 20 feet of flexible cable furnished.

The STANDARD Drives are equipped with A. C. 1 1/2 H. P. or D. C. 1 H. P. motors. Fitted with 2-speed transmission gearing. The UNIVERSAL Power Drive is similar to the standard except equipped with 1/2 H. P. universal motor that can be connected to an ordinary lamp socket and operated on any 110-volt current, either A. C. or D. C.

SUPER Power Drive Equipped with 2 1/2 H. P. 3 Phase A. C. Motor operates half again as fast as standard drive.

Power Drive	Net Price	Net Weight Pounds	Shipping Weight Pounds
With A. C. Motor, 60 or 50 Cycle, S. P. . . .	\$300.00	230	320
With A. C. Motor, 40, 30 or 25 Cycle, S. P. . . .	350.00	255	350
With D. C. Motor. . . .	300.00	255	362
With 1/2 H. P. 110 Volt, Universal Motor. . . .	250.00	200	238
"Super" with 2 1/2 H. P. 3 Ph. A. C. Motor only	375.00	275	396

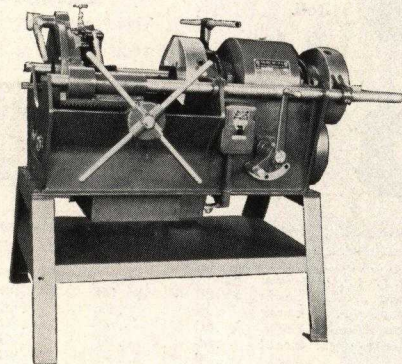
**"Toledo" No. 999 Portable Pipe Machine**

A very compact, portable, 1/2-inch to 2-inch power pipe machine. Specially designed cutter head with 4 cutter blades. Very rapid cutting. 2-inch pipe cut off in 15 seconds and threaded in 30 seconds. Instant change of dies from one size to another. All controls centralized in forward and reverse switch. The entire mechanism is protected by a safety friction gear. Very sturdy in construction. Net weight is 265 pounds.

Quick-Opening Die Heads can be supplied for No. 999. Greatly increases efficiency of machine. Complete information on request.

No. 999—With Die Heads 1/2-inch to 2-inch, inclusive. **Net Price. . . \$275.00**

No. 999—With Quick-Opening Die Heads 1/2-inch to 2-inch, inclusive. **Net Price. . . . 350.00**

**"Toledo" No. 1-2-4 Power Pipe Machine**

Fastest, easiest controlled, most productive 1 to 4-inch power pipe machine.

Equipped with eight quick-opening die heads—one for each size pipe—instant die change. Cutter head with four knives cuts very rapidly. Reaming easily and quickly accomplished. Two three-jaw Universal Chucks are equipped with wrench throw-out fingers. Gears all run in oil. Six spindle speeds obtained with one clutch lever and gear shifting lever. All steel frame is very strong. Machine is very durable. Bolt dies and additional equipment furnished on special order.

A distinct advancement in design and a pipe machine of high productive capacity. Net weight is but 1,750 pounds.

No. 1-2-4—Cap. 1-inch to 4-inch, incl., complete with 3 H. P., 220-440 volt—3 phase, 60 cycle motor.

**Net Price. . . . \$1400.00**

**"Toledo" 2-inch High Speed Pipe Machine**

"Toledo" 2-inch High Speed Pipe Machine like No. 1-2-4 except smaller. Very fast and efficient. Threads, cuts and reams 2-inch pipe in less than 30 seconds. Bolt dies and dies for threading conduit supplied on special order.

2-inch High Speed, cap. 1/2-inch to 2-inch, incl., complete, equipped with 3 phase, 60 cycle, 220-440 volt motor.

**Net Price. . . . \$750.00**